**Full-Service CDMO**

**IDIFARMA** is an independent, privately-owned pharmaceutical CDMO based in Spain and specializing in highly potent drugs.

With an experienced staff of 100+ people and over 100 international clients, IDIFARMA provides a full range of services covering most of the lifecycle of any pharmaceutical product from first pre-formulation trials to commercial manufacturing: drug formulation, development and validation of analytical methods, quality control and batch release in the EU, stability studies, regulatory affairs, GMP contract manufacturing and packaging for clinical or commercial use.

Its state-of-the-art facility features a purpose-built high containment plant for GMP manufacturing of oral solid dosage forms, for both highly potent and non-potent drugs.

**IDIFARMA** provides flexible CMO services for niche products, with multiple late-stage packaging customization options.

**IDIFARMA**’s expertise, capabilities and proven track record make it the perfect partner for the development of your projects.
GMP Contract Manufacturing for Oral Solids

IDIFARMA’s EU-GMP-approved plant is equipped for the manufacturing of commercial and clinical batches in oral solid dosage forms of both non-potent and highly potent drugs, including cytotoxics.

Highlights:

- **Dosage forms:** IR/MR tablets and hard capsules up to OEB/OEL Level 4.
- **Commercial and clinical capacity:** up to 60-70 Kg per batch.
- **Highest quality equipment** from top vendors (Hüttlin, Fette, Bosch, Manesty, IMA).
- **Flexible capabilities:** Narcotics, organic solvents, low humidity, etc.
- **Multiple primary packaging materials** and **late stage customization** options.

**Oystar Hüttlin Pilotmix 75T high shear mixer/dryer**
- Single pot, top drive
- Capacity up to 75 litres
- Water and organic solvents
- Cleaning-In-Place system

**Oystar Manesty XL Lab 01 tablet coater**
- Interchangeable drums, from 0.5 to 24 litres
- Water and organic solvents
- Pellet and mini-tablet coating capabilities

**Bosch GKF-702 automatic capsule filling machine**
- Tamping pin powder filling
- Minibowl for small batches
- Highly accurate dosing
- Versatile filling possibilities

**Fette 1200iC rotary tablet press**
- EU-B and EU-D punch types
- Fully instrumented
- Maximum flexibility: from single-tablet pressing with manual filling to commercial manufacturing

**IMA Clinipack blister machine**
- Up to 60-90 blisters/min
- Maximum flexibility
- Alu/Alu or any thermoformable material

**Late stage customization**
- Inkjet printer for aluminium foil or carton
- Enhanced supply chain flexibility
- Reduced MOQ for secondary packaging