

GMP Contract Manufacturing for Oral Solids

IDIFARMA's EU-GMP-approved plant is equipped for the manufacturing of commercial and clinical batches in oral solid dosage forms of both non-potent and highly potent drugs, including cytotoxics.

Highlights:

- Finished Dosage forms: **IR/MR tablets and hard capsules up to OEB 4.**
- Intermediate drug products with **Spray Drying technology up to OEB 4.**
- **Batch size: up to 60-70 Kg** for commercial and clinical use.
- **Highest quality equipment** from top vendors (Hüttlin, Fette, Bosch, Manesty, IMA, GEA Niro).
- Flexible manufacturing: **Small batches, organic solvents, low humidity, narcotics, etc.**
- Multiple primary packaging materials in **blisters or bottles and late stage customization options.**
- **Serialization capabilities.**



IDIFARMA

PHARMACEUTICAL RESEARCH, DEVELOPMENT AND INNOVATION

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IDIFARMA

PHARMACEUTICAL RESEARCH, DEVELOPMENT AND INNOVATION

Contract Manufacturing Services



High Potency Capabilities
Small-Scale Flexibility for Tablets and Capsules
Spray-Dried Drug Product Intermediates



GEA Niro Mobile Minor

- Aqueous and organic solvent formulations
- Inert loop system



Fette 1200iC rotary tablet press

- EU-B and EU-D punch types
- Fully instrumented
- Maximum flexibility: from single-tablet pressing with manual filling to commercial manufacturing.



IMA Clinipack blister machine

- Up to 60-90 blisters/min
- Maximum flexibility
- Alu/Alu or any thermoformable material



Oystar Hüttlin Pilotmix 75T high shear mixer/dryer

- Single pot, top drive
- Capacity up to 75 litres
- Water and organic solvents
- Cleaning-In-Place system



Oystar Manesty XL Lab 01 tablet coater

- Interchangeable drums, from 0,5 to 24 litres
- Water and organic solvents
- Pellet and mini-tablet coating capabilities



Late stage customization

- Inkjet printer for aluminium foil or carton
- Enhanced supply chain flexibility
- Reduced MOQ for secondary packaging



Bosch GKF-702 automatic capsule filling machine

- Tamping pin powder filling
- Minibowl for small batches
- Highly accurate dosing
- Versatile filling possibilities



Antares Vision Print&Check EVO-TE

- Carton serialization and tamper evident station,
- Software integration with client's solutions (Tracelink, etc)